CIP: 48.0501 Program: Machine Tool Technology/Machinist

Criteria/Description	Credentialing/	Proposed
Criteria, Description	Artifacts	Credits
TECHNICAL COMPETENCY:	Third Party Assessment:	20
Score Advanced on the NOCTI Precision Machining Written and	National Occupational	20
Performance Test	Competency Testing	
Written:	Instrument	
<ul> <li>Organization &amp; Shop Safety Practices</li> </ul>		
Measurement & Inspection	NOCTI Test Name:	
Metallurgical Process and Heat Treating	Precision Machining	
Blueprint Interpretation & Process Planning		
Layout & Benchwork		
Band Saw Machines		
• Lathes		
Milling Machines		
Surface Grinding		
<ul> <li>Computer Numerical Control (CNC) Programming,</li> </ul>		
Preparation, Operations		
Drill Press		
Performance:		
<ul> <li>Milling Operations</li> </ul>		
<ul> <li>Lathe Operations</li> </ul>		
INDUSTRY CREDENTIALS:  Earn at least one of the following Industry Credentials  OSHA  NIMS CNC Milling: Programming Setup & Operations NIMS CNC Turning: Programming Setup & Operations NIMS Machining Level I NIMS Machining Level I CNC Milling NIMS Machining Level I CNC Turning NIMS Machining Level I Manual Milling NIMS Machining Level I Manual Surface Grinding NIMS Machining Level I Manual Turning Between Centers NIMS Machining Level I Manual Turning with Chucking NIMS Machining Level I Manual Drill Press Operations NIMS Machining Level I Measurement, Materials and Safety NIMS Machining Level I Planning, Benchwork, Layout NIMS Machining Level II	Third Party Provider: CareerSafe  National Institute for Metalworking Skills, Inc.	
SCHOOL TO WORK:  • Documentation of a minimum of 200 hours of employment experience in the field.	Portfolio Verification of Employment Employee Evaluations	3